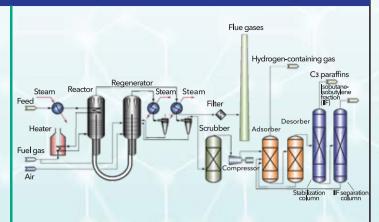
## DEHYDROGENATION OF C3-C5 PARAFFINS IN A FLUIDIZED CHROMIA-ALUMINA CATALYST BED



Advantages compared to other catalytic dehydrogenation processes:

- vigorous mixing in the fluidized-bed reactors ensures the near isothermal operating regime;
- allows significant intensifying the heat and mass transfer processes in a fluidized bed;
- lower CAPEX and OPEX compared to other catalytic dehydrogenation processes;
- low cost of the end product.





# OUR PETROCHEMICAL SOLUTIONS

**DEHYDROGENATION OF LOWER PARAFFINS** 

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#### APPLICATION

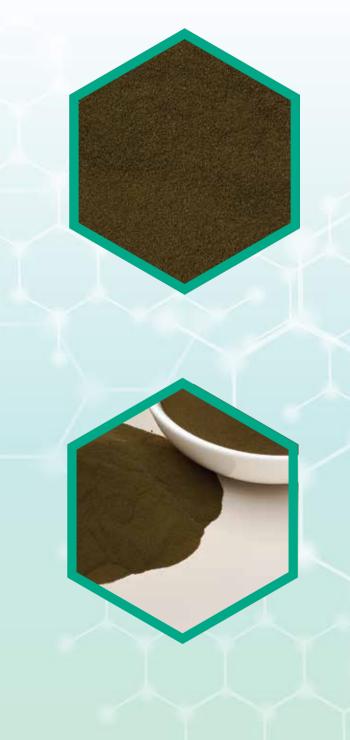
Dehydrogenation processes of C3-C5 in a fluidized bed.

#### **FIELDS OF APPLICATION**

- Petrochemical industry
- MTBE production
- Synthetic rubber production

#### **FEATURES & BENEFITS**

- High catalytic activity
- Homogeneous PSD (particle size distribution) ensures optimal hydrodynamic conditions of fluidization in the reactor
- Low consumption rate
- Low abrasivity at high strength



### CHARACTERISTICS OF AOK-73-24, AOK-73-24 (RF), AOK-73-21

Parameter	Standard
Appearance	Powder of grey and green color
PSD	Customized according to specific needs of the Customer's unit
Bulk density, g/cm³	1.0-1.4
Surface area, m²/g	100-160
Catalytic activity at 570°C, %, min	
- Isobutane conversion	50
- Isobutylene selectivity	88